

	SAFETY DATA SHEET	Version: R0001.0001
	According to OSHA Hazcom Standard 29 CFR 1910.1200	Date of issue: 2021-05-31
	NORMALBUTYL ALCOHOL (NORMALBUTANOL) BULK	Revision date: Not applicable
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1. IDENTIFICATION

A. Product name

- NORMALBUTYL ALCOHOL (NORMALBUTANOL) BULK [ALNBA-B]

B. Recommended use and restriction on use

- General use : Not available
 - Restriction on use : Not available

C. Manufacturer / Supplier / Distributor information

o Manufacturer information

- Company name : LG Chem
 - Address : 58, Yeosusandan 4-ro, Yeosu-si, Jeollanam-do, Republic of Korea
 - Dept. : Alcohol Production Team(Alcohol P). Acrylates/SAP. Yeosu
 - Telephone number : 82-61680-6823
 - Emergency telephone number : 82-61680-6823
 - Fax number :
 - E-mail address : teahilarcho@lgchem.com

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2. HAZARD IDENTIFICATION

A. GHS Classification

- Flammable liquids : Category3
 - Acute toxicity (oral) : Category4
 - Skin corrosion/irritation : Category2
 - Serious eye damage/irritation : Category2A
 - Specific target organ toxicity(Single exposure) : Category3(Narcotic effects)
 - Specific target organ toxicity(Repeated exposure) : Category1
 - Aspiration hazard : Category2

B. GHS label elements

o Hazard symbols



o Signal words

- Danger

o Hazard statements

- H226 Flammable liquid and vapour
 - H302 Harmful if swallowed

- H305 May be harmful if swallowed and enters airways
- H315 Causes skin irritation
- H319 Causes serious eye irritation
- H336 May cause drowsiness and dizziness.
- H372 Causes damage to organs through prolonged or repeated exposure (Refer Section SDS 11)

o **Precautionary statements**

1) Prevention

- P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
- P233 Keep container tightly closed.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P242 Use only non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P260 Do not breathe gas/mist/vapours/spray.
- P261 Avoid breathing gas/mist/vapours/spray.
- P264 Wash hands thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

2) Response

- P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
- P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P312 Call a POISON CENTER or doctor/physician if you feel unwell.
- P314 Get medical advice/attention if you feel unwell.
- P321 Specific treatment
- P330 Rinse mouth.
- P331 Do NOT induce vomiting.
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P362 Take off contaminated clothing and wash before reuse.
- P370+P378 In case of fire: Use Suitable extinguishing media for extinction(Refer Section MSDS 5).

3) Storage

- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
- P403+P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification : (NFPA Classification)

o **NFPA grade (0 ~ 4 level)**

- Health : 2 , Flammability : 3, Reactivity : 0

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
n-Butyl alcohol	1-Butanol ; Propylcarbinol ; Propylmethanol ; N-Butanol ; Butyric alcohol ; Butyl hydroxide ; 1-Hydroxybutane ; Methylolpropane ; Butyl alcohol ; Butan-1-Ol ;	71-36-3	100

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Remove contact lenses if worn.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Wash contaminated clothing thoroughly before re-using.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Wash thoroughly after handling.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.
- Get medical attention immediately.

D. Ingestion contact

- Please be advised by doctor whether induction of vomit is demanded or not.
- Rinse your mouth with water immediately.
- Get medical attention immediately.
- If swallowed, large amounts of water to drink and do not induce vomiting.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Notify your local firestation and inform the location of the fire and characteristics hazard.
- In case of conflagration, use automatic fire sprinkler. Major fire may require withdrawal, allowing the object itself to burn.
- Do not approach the tank surrounded by fire until it is extinguished.
- Use appropriate extinguishing measure suitable for surrounding fire.
- Wear appropriate protective equipment.
- Keep containers cool with water spray.
- Vapor or gas is burned at distant ignition sources can be spread quickly.
- Due to the extremely low flash point, irrigating fire extinguishing may be less effective when put out a fire.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Wear proper personal protective apparatus as indicated in Section 8 and avoid skin contact and inhalation.
- Ventilate closed spaces before entering.
- Do not touch spilled material. Stop leak if you can do it without risk.

- Move container to safe area from the leak area.
- Do not direct water at spill or source of leak.
- Avoid skin contact and inhalation.
- Keep unauthorized people away, isolate hazard area and deny entry.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notify the central and local government if the emission reach the standard threshold.
- Disposal of waste shall be in compliance with the Wastes Control Act
- Appropriate container for disposal of spilled material collected.
- Small leak: sand or other non-combustible material, please let use absorption.
- Wipe off the solvent.
- Dike for later disposal.
- Do not use plastic containers.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Since emptied containers retain product residue (vapor, liquid, solid) follow all MSDS and label warnings even after container is emptied.
- Avoid contact with incompatible materials.
- Get the manual before use.
- Refer to Engineering controls and personal protective equipment.
- Do not inhale the steam prolonged or repeated.
- Avoid contact with heat, sparks, flame or other ignition sources.

B. Conditions for safe storage, including any incompatibilities

- Do not apply direct heat.
- Store according to current laws and regulations
- Keep in the original container.
- Please pay attention to incompatibilities materials and conditions to avoid.
- No open fire.
- Collected them in sealed containers.
- Do not eat, drink or smoke when using this product.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

- o **ACGIH TLV**
 - [n-Butyl alcohol] : TWA, 20 ppm (61 mg/m³)
- o **OSHA PEL**
 - [n-Butyl alcohol]: 100ppm 300mg/m³

B. Engineering controls

- Business owner is recommended to maintain below recommended exposure limits for the working place with general exhaust of gas/vapour/mist/fume.

C. Individual protection measures, such as personal protective equipment

- o **Respiratory protection**
 - Respiratory protection is ranked in order from minimum to maximum.
 - Consider warning properties before use.
 - Any chemical cartridge respirator with organic vapor cartridge(s).
 - Any chemical cartridge respirator with a full facepiece and organic vapor cartridge(s).
 - Any air-purifying respirator with a full facepiece and an organic vapor canister.

- For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.
- Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.
- **Eye protection**
 - Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
 - Provide an emergency eye wash station and quick drench shower in the immediate work area.
- **Hand protection**
 - Wear appropriate chemical resistant glove.
- **Skin protection**
 - Wear appropriate chemical resistant protective clothing.
- **Others**
 - Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Liquid
- Color	colorlessness
B. Odor	pungent smell
C. Odor threshold	15ppm
D. pH	Not available
E. Melting point/Freezing point	-90 °C
F. Initial Boiling Point/Boiling Ranges	117 °C
G. Flash point	29 °C
H. Evaporation rate	0.46
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	1.4~11.3%
K. Vapour pressure	0.58kPa(20 °C)
L. Solubility	7.7 g/100ml(20 °C, Available in ethanol, ether, acetone, benzene, organic solvents)
M. Vapour density	2.6
N. Specific gravity(Relative density)	0.81
O. Partition coefficient of n-octanol/water	0.9
P. Autoignition temperature	345 °C
Q. Decomposition temperature	Not available
R. Viscosity	2.96cP
S. Molecular weight	74.12

10. STABILITY AND REACTIVITY

A. Chemical Stability

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Cylinders exposed to fire may vent and release flammable gas.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces
- Avoid contact with heat, sparks, flame or other ignition sources.

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

- **(Respiratory tracts)**
 - May be harmful if swallowed and enters airways
- **(Oral)**
 - Harmful if swallowed
- **(Eye-Skin)**
 - Causes serious eye irritation
 - Causes skin irritation

B. Delayed and immediate effects and also chronic effects from short and long term exposure

- **Acute toxicity**
 - * **Oral**
 - Product (ATEmix) : 300mg/kg < ATEmix <= 2000mg/kg
 - [n-Butyl alcohol] : LD50 = 3430 mg/kg rabbit (GLP, ECHA)
 - * **Dermal**
 - Product (ATEmix) : 2000mg/kg < ATEmix <= 5000mg/kg
 - [n-Butyl alcohol] : LD50 = 3400 mg/kg rabbit (HSDB)
 - * **Inhalation**
 - Product (ATEmix) : 20.0mg/L < ATEmix <= 50.0mg/L
 - [n-Butyl alcohol] : Steam LC50 = 24.25 mg/L/4 hr Rat (HSDB)
- **Skin corrosion/irritation**
 - Causes skin irritation
- **Serious eye damage/irritation**
 - Causes serious eye irritation
- **Respiratory sensitization**
 - Not available
- **Skin sensitization**
 - Not available
- **Carcinogenicity**
 - * **IARC**
 - Not available
 - * **OSHA**
 - Not available
 - * **ACGIH**
 - Not available
 - * **NTP**
 - Not available
 - * **EU CLP**
 - Not available
- **Germ cell mutagenicity**
 - Not available
- **Reproductive toxicity**
 - Not available
- **STOT-single exposure**
 - May cause drowsiness and dizziness.
- **STOT-repeated exposure**
 - Causes damage to organs through prolonged or repeated exposure (Refer Section SDS 11)
- **Aspiration hazard**
 - May be harmful if swallowed and enters airways

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

- **Fish**
 - [n-Butyl alcohol] : LC50 1376 mg/l 96 hr Pimephales promelas(OECD TG 203, GLP) (ECHA)
- **Crustaceans**
 - [n-Butyl alcohol] : EC50 1983 mg/l 48 hr Daphnia magna (DIN 38412 Part 11) (ECHA/ECOTOX)
- **Algae**

- [n-Butyl alcohol] : EC50 225 mg/l 96 hr Selenastrum capricornutum(OECD TG 201, GLP) (ECHA)

B. Persistence and degradability

- **Persistence**
 - [n-Butyl alcohol] : log Kow 1 (OECD TG 117) (ECHA)
- **Degradability**
 - Not available

C. Bioaccumulative potential

- **Bioaccumulative potential**
 - [n-Butyl alcohol] : BCF 3.16 (ECHA)
- **Biodegradation**
 - [n-Butyl alcohol] : 92% 20 days (O2) (ECHA)

D. Mobility in soil

- Not available

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Stabilization and minimization treatment by incineration or similar method can be applied, if more than two kinds of designated wastes are in mixture state and it is impractical to separate them
- Oil water separation technology shall be applied as pre-waste treatment if it is applicable
- It shall be treated by incineration
- Incinerate the oil by separating the oil and water
- The remainder of the water after separation will be processed in a water pollution prevention facilities.
- Do incineration or stabilization of the residue after disposal as the method of evaporation and concentration.
- Do incineration of the residue after disposal as the method of agglomeration and precipitation.
- Take care of incinerate or stabilization after treatment, purified by means of Separation•distillation•extractio•filtration•pyrolysis

B. Special precautions for disposal

- Anyone with business license number who generates industrial wastes shall treat the waste by him/herself or by entrusting to the legal entities who treat the wastes, recycle the wastes of others or install and operate the waste treatment facilities according to the Wastes Control Act
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG)

- 1120

B. Proper shipping name

- BUTANOLS

C. Hazard Class

- 3

D. IMDG Packing group

- III

E. Marine pollutant

- Not available
- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.

- EmS FIRE SCHEDULE : F-E (Non-water-reactive flammable liquids)
- EmS SPILLAGE SCHEDULE : S-D (Flammable liquids)

15. REGULATORY INFORMATION

A. National and/or international regulatory information

- **POPs Management Law**
 - Not applicable
- **Information of EU Classification**
 - * **Classification**
 - [n-Butyl alcohol] : H226,H302,H335,H315,H318,H336
- **U.S. Federal regulations**
 - * **OSHA PROCESS SAFETY (29CFR1910.119)**
 - Not applicable
 - * **CERCLA Section 103 (40CFR302.4)**
 - [n-Butyl alcohol] : 2267.995 kg 5000 lb
 - * **EPCRA Section 302 (40CFR355.30)**
 - Not applicable
 - * **EPCRA Section 304 (40CFR355.40)**
 - Not applicable
 - * **EPCRA Section 313 (40CFR372.65)**
 - [n-Butyl alcohol] : Applicable
- **Rotterdam Convention listed ingredients**
 - Not applicable
- **Stockholm Convention listed ingredients**
 - Not applicable
- **Montreal Protocol listed ingredients**
 - Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2021-05-31

C. Revision number and Last date revised

- Not applicable

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).